



1: Start with the factory side body mount.



4: Using filler plate as a guide remove material back to your lower mark line, leaving upper frame material at the corner as to not disturb factory body mount.



2: Cut out template and place along front facing edge of the body mount. Transfer end and center marks onto the frame.



5: Tack filler plate onto frame. Make sure it is angled away from tire at the bottom. If there are any lips jutting into wheel well grind them down to match filler plate.



3: After transferring your marks onto frame, draw a straight line along the bottom surface of mount from the center mark to edge mark. This will allow the body mount chop filler plate to angle away from your tire.



6: Finished weld, prep and paint surface while it's still warm.

Use other Template and repeat for passenger side.